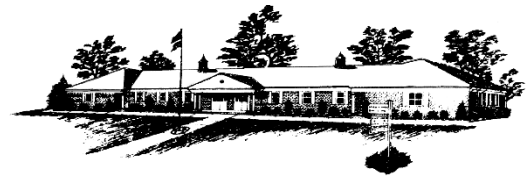


Village of Hales Corners

5635 S. New Berlin Road
Hales Corners, WI 53130
Phone: (414) 529-6161
Fax: (414) 529-6179
www.halescorners.org



James R. Ryan Municipal Building

PLAN COMMISSION April 21, 2025 (Monday) - 6:30 PM

Notice is hereby given that the Plan Commission of the Village of Hales Corners will meet at the above date and time, at the James R. Ryan Municipal Building (5635 S. New Berlin Rd).

Notice is given that a majority of the Village Board may attend this meeting to gather information about an agenda item over which they have decision making responsibility. This would constitute a meeting of the Village Board per State *ex rel. Badke v. Greendale Village Board* even though the Village Board will not take formal action at this meeting.

Discussion and possible action by Commission on agenda items.

- 1.0 Roll Call
- 2.0 Minutes – January 20, 2025
- 3.0 Site Plan Review – 5632 S 108th St., Wells Fargo - Signage

A handwritten signature in cursive script, appearing to read 'Sandra M. Kulik'. The signature is fluid and stylized.

Sandra M. Kulik, Administrator
April 2, 2025

Note: Upon reasonable notice, efforts will be made to accommodate the needs of individuals with disabilities through appropriate aids and services by contacting the Clerk's Office, 414-529-6161.

The meeting was called to order at 6:30 p.m. by Chair D. Besson.

- 1.0 Roll Call** – Present: Commissioners: M. Eternicka, P. Fedele, S. Riemer, C. Stipe and Chair D. Besson. Commissioners A. Fritz & S. Bigler absent. Staff: Village Administrator S. Kulik and Village Planner M. Shapiro. Audience (1).
- 2.0 Minutes – December 16, 2024 - Motion** (Eternicka, Stipe) to approve minutes as presented: motion passes 5-0-2.
- 3.0 Site Plan Review – 5635 S. New Berlin Rd., Village of Hales Corners – electronic recycling container** – S. Kulik reported on request. D. Besson commented that if approved, the color should be a dark green to provide additional screening and the door should be removed for safety.
Motion (Eternicka, Stipe) to approve requested placement as proposed and subject to the container being painted dark green and the doors to be removed, motion passes 5-0-2.
- 4.0 Site Plan Review – 5428 S. 108th St, MB Smoke On – allow for two signs on front and side façade.** Mohamed Asaad, 5428 S. 10⁸ St., on behalf of MB Smoke On addressed the commission regarding the request. D. Besson commented on maximum signage of 75 square feet and that the proposal was unclear as to whether it contained a regulator. M. Asaad reported that it will have a regulator as requested. D. Besson commented on the neon lighting currently in place. M. Asaad reported that they working on dimming the lights and expect it to be complete by the end of the week. S. Kulik reported on the ordinance that prohibits the bright neon signage. C. Stipe commented that if it is not allowed, then it needs to be removed. S. Kulik offered that the lights could remain until the signs are in place at which point they would have to come down but that they should still dim them in the interim as a compromise that would be offered under code enforcement compliance efforts.
Motion (Eternicka, Stipe) to approve two signs as proposed subject to the strip neon being removed once signs are in place and strip lighting will be dimmed by end of the week, that the “open” sign shall have a regulator that dims it or a less bright color to reduce lighting to levels that are consistent with adjacent buildings; motion passes 5-0-2.
- 5.0 Introduction MSA Planning Services, Morgan Shapiro, consultant for Village Planning Services Agreement** – M. Shapiro addressed the Commission.
- 6.0 Adjournment - Motion** (Stipe, Riemer) to adjourn at 7:10 p.m.; motion passes 5-0-2.

Sandra M. Kulik, Administrator/Clerk



Village of Hales Corners Plan Commission

MEMORANDUM

DATE: April 21, 2025

AGENDA: Site Plan Review – 5632 S 108th St, Wells Fargo

A. PURPOSE:

1. Consider for approval the Plan Commission application for Site Plan Review of new signage for Wells Fargo, located at 5632 S 108th St.

B. BACKGROUND

- A. Subject Property Address: 5632 S. 108th Street, Hales Corners, WI
- B. Parcel ID: 6599977007
- C. Current Zoning all parcels: B-1 Shopping Center District
- D. Petitioner & Subject Property Owner: Richard Kelly & S26th Street LLC



Figure 1: Subject Property location, outlined in red. Image credit: Milwaukee County Mapping.

C. COMPLIANCE WITH THE OF VILLAGE OF HALES CORNERS CODE

Item 1: Wall Signage

§445-11.9 E (1) – Multiple-tenant business sites, more than four units with individual entrances:

- (1) Office/professional/retail stores/mixed use. Allowed: One monument sign, for site identification only, not exceeding 60 square feet in area, no greater than eight feet in height, and one building sign per tenant. Allowable square footage is determined by the length of facade. Sign areas for individual tenants shall be determined in accordance with the following table:

Length of Façade (feet)	Allowable Square Feet of Signing Area
25 or less	40
30	45
35	50
40	55
45	60
50	65
55	70
60 or more	75

Where an individual tenant has business entrances on more than one side of the building or structure, his signing area shall be limited to one side upon which he elects to erect his sign.

Section **§445-11.13** of the Code indicates that the Plan Commission may waive or modify any of the provisions contained within the Chapter 445 Signs & Billboards where it would further the public interest and uphold the purposes of the article and may be based on, among other things, site-specific hardships such as topographical aberrations, visual encumbrances, and design complications.

Item 2: Window Lighting

§ 445-12.4 External lighting.

No operation or activity shall produce any intense glare or lighting with the source directly visible beyond the boundary of an industrial or business district.

Item 3: Window Signage

§ 445-11.4 Signs exempt from permit requirement.

- B. Professional or business signs. A sign not exceeding 1 1/2 square feet in area, stating only the name and business or profession of the occupant or the character of the use of the premises on which the sign is maintained. These signs shall be set back at least three feet from any lot line.

- L. Window signs. A sign located behind the window area for the purpose of being viewed from the outside of the building, provided it does not exceed 25% of the total window area, including all windows and doors on each side of the building. Neon signage shall not exceed 10% of the total window area, with the exception of "open" and "closed" signage.

Based on review of the Application, the Village has noted the following for the Plan Commission to consider:

1. The North Elevation is 30 feet, and the proposed signage is 31 Square Feet when rounded to the nearest foot. The West Elevation is 50 feet, and the proposed signage is 24 Square Feet when rounded to the nearest foot.
2. Applicant is on a corner lot in which parking is on both the north and west elevations, entrance is located on the north elevation.
3. Additional window signage has been instructed to meet the sizing allowable in the code.
4. Regarding window illuminations, the Applicant has stated that they are unable to include a dimmer in the specifications of planned window illuminations but understand that any window lighting deemed intense or more obtrusive than neighboring lighting may be required to be removed or replaced.

D. Issues for Consideration

1. While both wall signs are technically meeting the sizing requirements of the Village Code, utilizing both signage is not technically allowable under Village Code unless Plan Commission deems the circumstances as such where a modification is appropriate.
2. Plan Commission determination if the window lighting presented meets the standard identified in the Village Code.



Village of Hales Corners

5635 S. New Berlin Rd, Hales Corners, WI 53130

Plan Commission Application

Unless otherwise noted all Plan Commission meetings will be held the 3rd Monday of each month at 6:30pm at Hales Corners Village Hall.

All applications are due 45 days prior to the Plan Commission meeting.

Proposed Project Details: proposal, plan of operation, hours of operation, frequency of deliveries to site, number of employees, description of any interior/exterior modifications or additions to be made to property, any outside storage (dumpsters, trucks, materials for sale, etc), number of employees per shift, number of parking stalls, and any other information that is available. (Please submit attachment)

APPLICANT
Name: Rachel McCarthy
Company: Pattison Sign Group Wells Fargo Hales Corners
Address: 520 W Summit Hill Dr.
City: Knoxville State: TN Zip: 37902
Phone No: 865-978-6087
Email: rmccarthy@pattisonid.com

PROPERTY INFORMATION
Property Address: 5632 S 108th St
Tax Key Number: _____
Current Zoning: B1
Property Owner: Zani Zegiri
Property Owner's Address: 5354 S 27th St
Existing Use of Property: Commercial

Milwaukee
WI
53221

APPLICANT IS REPRESENTED BY
Name: Cedwyn Moss
Address: 2375 W Nordale Dr.
City: Appleton State: WI Zip: 54914
Phone No: 920-378-3515
Email: pm@foxcityessign.com

Note: Representative's address will be used for all official correspondence

Please reference our Zoning Code-Chapter 445 of the Village Municipal Code for more details.

APPLICATION TYPE-CHECK ALL THAT APPLY	
☒	Site Plan Review - \$350
☐	Temporary Use - \$300
☐	Conditional Use Permit - \$200
☐	Sign Plan Review (w/electronic message board) - \$200
☐	Zoning Code or Map Change/Amendment - \$300
☐	Planned Unit Development/Amendment - \$200
☐	Special Meeting - \$200
☐	Preliminary Subdivision Plat - \$400
☐	Final Subdivision Plat - \$200
☐	Certified Survey Map - \$125
☐	House or Building Moving Approval - \$200
☐	Storm Water Management Application - \$200
☐	Bed & Breakfast Conditional Use Permit - \$200

By signing this application I hereby acknowledge the application fees shall be paid at the time of submittal which are **NON-REFUNDABLE** and that any further fees, costs or charges incurred by the Village shall be the responsibility of the applicant. If such fees are not paid they will go through the tax roll process and have the potential be placed on the property taxes for that year.

Signature: Cedwyn Moss Date: 3-6-25

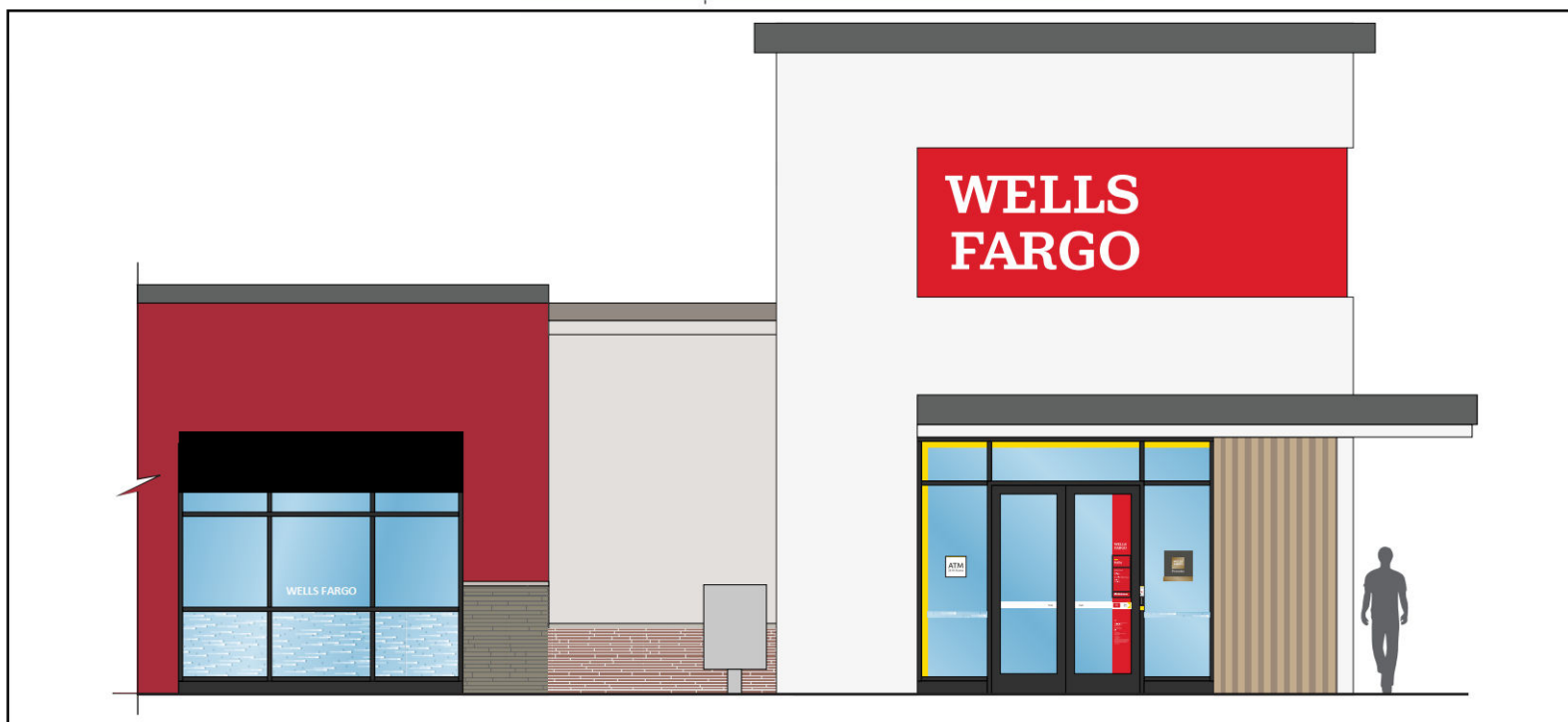
For Office Use Only:

Date Submitted: _____
Amount Paid: _____
Accepted By: _____
Revision Date: 06/15/2021

Plan Commission Date: _____
Public Hearing Date: _____
Plan Commission Action: _____
Publication Notice Date: _____

Village Board Action: _____ Approve _____ Deny _____ Other _____
Date: _____
Zoning Amendment Publication Date: _____

WELLS FARGO



WF BE 112378 Hales Corner
5632 S 108th St.
Hales Corners, WI 53130



520 W Summit Hill, Suite 702, Knoxville TN, 37902
(Toll Free) 1.866.635.1110 (Fax) 1.888.694.1106
www.pattisonsign.com



This sign to be installed in accordance with the requirements of Article 600 of the National Electrical Code and/or other applicable local codes. This includes proper grounding and bonding of the sign.



Fluorescent, Neon and HID lamps contain Mercury (HG).
Dispose of the lamps according to Local, Provincial, State or Federal Laws.

Project ID

RK2-57383

Date: 2/27/2024

Scale: NTS

Sales: J. Christensen

Designer: A. Clements

Rev. #:

Date:

Revision Note:

2/27 - Added 3" compliance spark graphics to side light windows at entrance.

Missing Information

Required:

Electrical

☐ 120V ☐ 347V
☐ Other _____

Customer Approval

Signature _____

MM/DD/YYYY

It is the Customer's responsibility to ensure that the structure of the building is designed and constructed to accept the installation of the signs being ordered. Please ask PSG to provide further details if required.

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Wells Fargo
BE 112378
5632 S 108th St.
Hales Corners WI 53130

Sign Item

Cover Page

Floor Plan

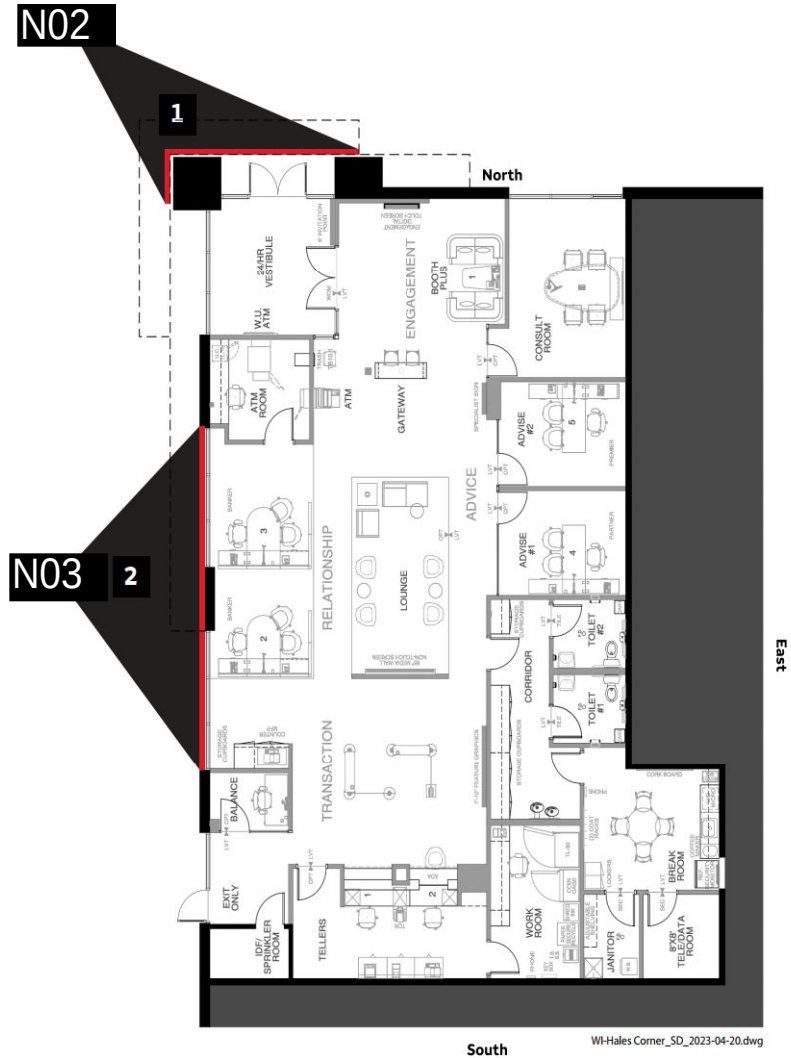
Floor Plan and Site Context



Site Plan

= Sight line priority based on visibility of optimal building signage placement

= Building ID priority based on sight lines and ground sign proximity (optimal placement shown)
lowest priority ID to be omitted in case of code/landlord conflict



Project ID

RK2-57383

Date: 2/27/2024

Scale: NTS

Sales: J. Christensen

Designer: A. Clements

Rev. #:

Date:

Revision Note:

Missing Information

Required:

Electrical

☐ 120V ☐ 347V

☐ Other _____

Customer Approval

Signature _____

MM/DD/YYYY

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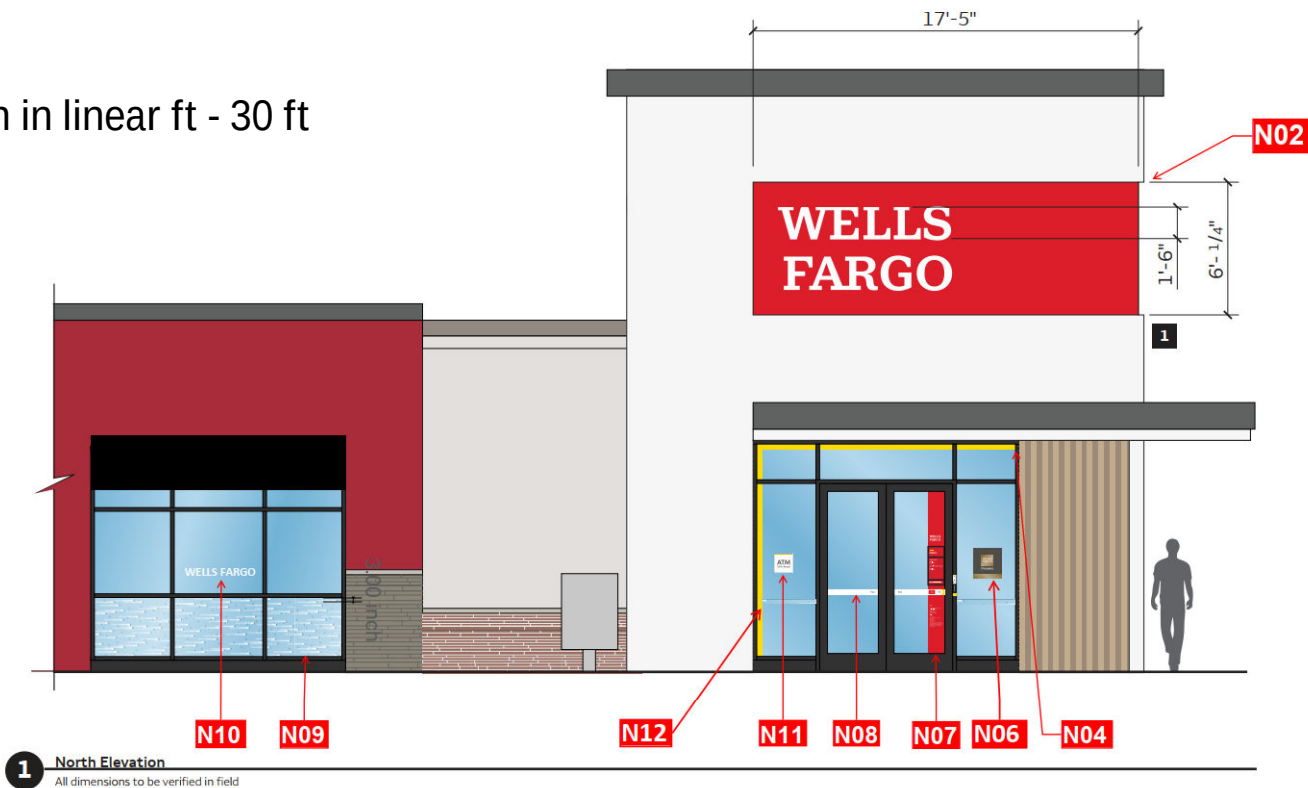
Sign Item

Floor Plan

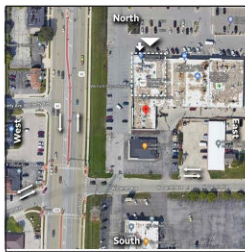
N02

White Channel Letters (Face and Halo Illuminated) - Model Number: WFR2-WCH-FP-FHI-ST-18

Elevation in linear ft - 30 ft



Site Photo



Site Plan

Please note brand id vinyl (N10 on the windows) is vinyl applied to the exterior of the glass. Each graphic is 3" x 12" or .25 sqft

Project ID

RK2-57383

Date: 2/27/2024

Scale: NTS

Sales: J. Christensen

Designer: A. Clements

Rev. #:

Date:

Revision Note:

2/27 - Added 3" compliance spark graphics to side light windows at entrance.

Missing Information

Required:

Electrical

☐ 120V ☐ 347V

☐ Other _____

Customer Approval

Signature _____

MM/DD/YYYY

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Wells Fargo
BE 112378
5632 S 108th St.
Hales Corners WI 53130

Sign Item

North Elevation



Pattison Sign Group
Powering Your Brand

520 W Summit Hill, Suite 702, Knoxville TN, 37902
(Toll Free) 1.866.635.1110 (Fax) 1.888.694.1106
www.pattisonsign.com



This sign to be installed in accordance with the requirements of Article 600 of the National Electrical Code and/or other applicable local codes. This includes proper grounding and bonding of the sign.

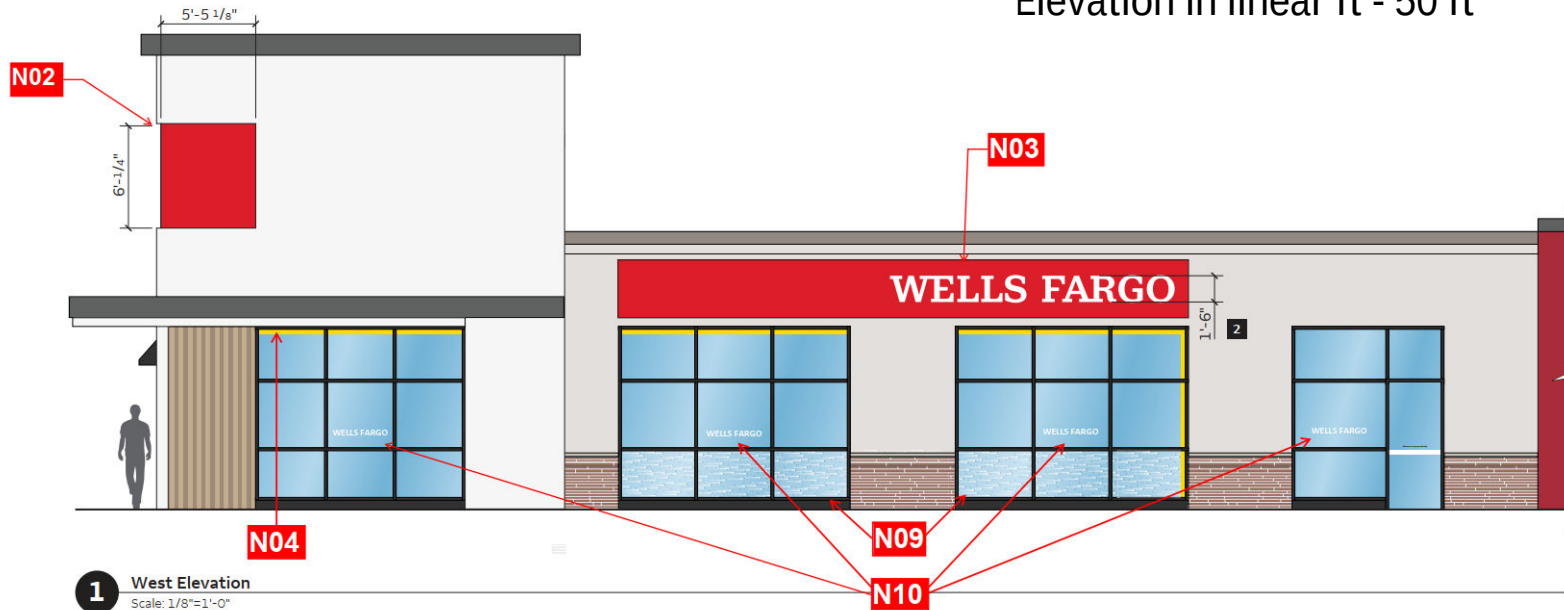


Fluorescent, Neon and HID lamps contain Mercury (HG). Dispose of the lamps according to Local, Provincial, State or Federal Laws.

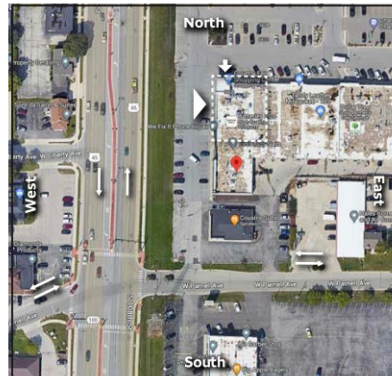
N03

White Channel Letters (Face and Halo Illuminated) - Model Number: WFR2-WCH-FP-FHI-H-18

Elevation in linear ft - 50 ft



Site Photo



Site Plan

Please note brand id vinyl (N10 on the windows) is vinyl applied to the exterior of the glass. Each graphic is 3" x 12" or .25 sqft

Project ID

RK2-57383

Date: 2/27/2024

Scale: NTS

Sales: J. Christensen

Designer: A. Clements

Rev. #:

Date:

Revision Note:

Missing Information

Required:

Electrical

☐ 120V ☐ 347V

☐ Other _____

Customer Approval

Signature _____

MM/DD/YYYY

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Wells Fargo
BE 112378
5632 S 108th St.
Hales Corners WI 53130

Sign Item

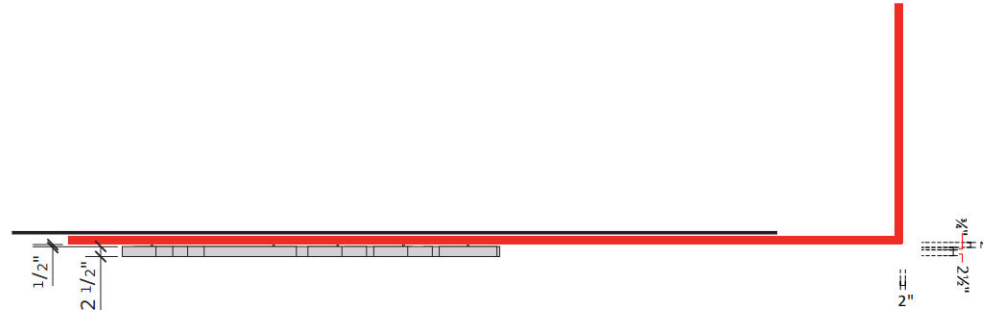
West Elevation

N02

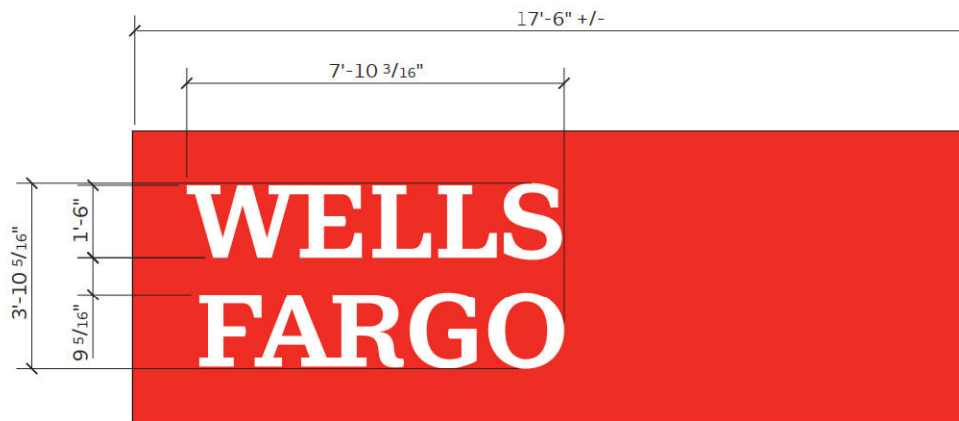
White channel letters (face and halo illuminated)
Model Number: WFR2-WCH-FP-FHI-ST-18



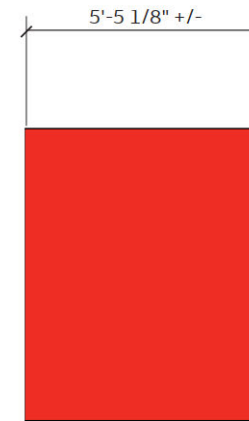
These white channel letters, when staged on a red fascia panel, make up an architecturally integrated component that clearly identifies our branches in a bold and visually dynamic brand expression. The red fascia panel is a fabricated aluminum architectural staging element that physically wraps around corners, aligns and terminates at architectural features, and can be incorporated into building cladding.



TOP VIEW



FACE VIEW - NORTH ELEVATION



WEST ELEVATION

Project ID

RK2-57383

Date: 2/27/2024

Scale: NTS

Sales: J. Christensen

Designer: A. Clements

Rev. #:

Date:

Revision Note:

Missing Information

Required:

Electrical

☐ 120V ☐ 347V

☐ Other _____

Customer Approval

Signature _____

MM/DD/YYYY _____

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Wells Fargo
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5632 S 108th St.
Hales Corners WI 53130

Sign Item

N02 - Channel Letters

N02

White channel letters (face and halo illuminated)

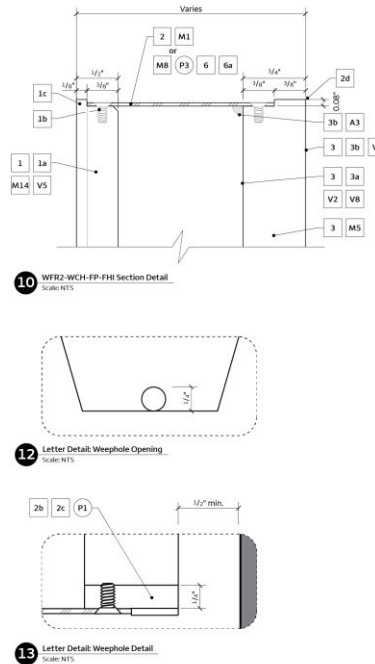
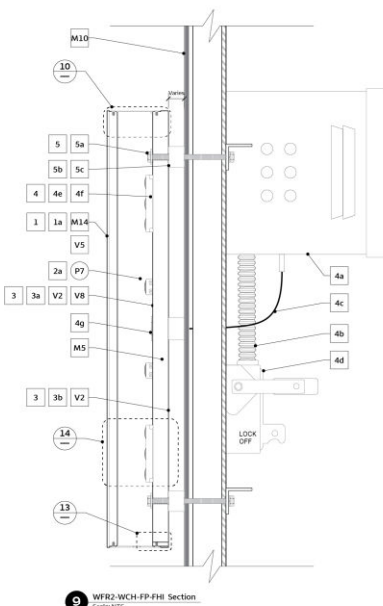
Model Number: WFR2-WCH-FP-FHI-ST-18

Colors and materials

A3	Adhesive Sealant, 3M 5200 Polyurethane, Opaque White
M1	Aluminum Coil, Wieland, ATT Silver
M5	Acrylic, Plaskolite Optix, Clear
M8	Sheet Aluminum
M10	ACM, Alpolic, WNX, Wells Fargo Environments Red
M14	Acrylic, Plaskolite Optix, 2406LD, White
P1	Paint, Wells Fargo Environments Red, Satin Finish Option 1: Matthews Paint – MP99020, R1893 32 SV Satin V1.0 Brush and Roll Additive to be used for Field Application: #47-444SP Contact Matthews Paint regarding application instructions and warranty info prior to use Option 2: AkzoNobel – SIGN21031 GGEF-X-LV Brush and Roll Additive to be used for Field Application: #390909 Option 3: Sherwin Williams – 100679736v3 GENESIS Lustral Field application: use same product, add reducer only as needed
P3	Paint, Wells Fargo Environments Silver, Satin Finish Option 1: Matthews Paint – MP99705, R1895 55 SV Satin V1.0 Brush and Roll Additive to be used for Field Application: #47-444SP Contact Matthews Paint regarding application instructions and warranty info prior to use Option 2: AkzoNobel – SIGN92343 GGEF-X-LV Satin Finish Brush and Roll Additive to be used for Field Application: #390909 Option 3: Sherwin Williams – 100786136v2 GENESIS Lustral Field application: use same product, add reducer only as needed
P7	Paint, White, Satin Finish Option 1: QHF Q-Prim MP2002 Universal Bright Primer Option 2: Matthews 274535SP/01 Brilliant White Primer
V2	Translucent Vinyl, 3M 3630-53, Cardinal Red
V8	Translucent Vinyl, 3M 3630-20, White
V8	Translucent Vinyl, 3M 3735-60, Diffuser

Notes and requirements

- 1 TRIMLESS LETTER FACE: Acrylic faces with rebated edge inset into formed aluminum letters. Letter bodies are to be undersized to fit over shoulder on back of routed letter face. NOTE: Finished letter faces to be cut to exact outer contour of provided artwork at specified letter height. Rebated material to form shoulder 0.111" inside letter face contour as shown on drawing. Faces are mechanically attached to aluminum returns. Placement of trimless letters shown here limited to a maximum of 150 feet from the ground.
- 1a 1/2" thick 2406LD standard white acrylic with first surface applied translucent white vinyl.
- 1b #6 x 1/4" stainless steel cut back flat head type F thread cutting screws as required. Face fasteners to be placed per diagram provided. Paint to match returns.
- 1c Visible portion of acrylic letter face is cut accurately to artwork provided.



- 2 CHANNEL LETTER RETURNS: Formed using pre-finished aluminum coil product in approved silver coating color, or from aluminum (alloy 3105) painted Wells Fargo Environments Silver applied over white base coat. Seams should not be visible from ground. Thickness of returns is based on cap height of letters as follows:
16" and smaller: .050"
18" and taller: .063"
- 2a Internal surfaces to be painted matte finish white.
- 2b Minimum one 1/4" diameter weep hole per letter back. The weep holes shall be located on the bottom or bottom edge of the back surface in an area free from obstructions that would affect drainage through the opening. When a weep hole is located at the bottom edge of the back surface of a wall mounted sign or fascia panel, the opening shall be at least 1/2" from the mounting surface of the sign or the installation instructions provided with the sign shall indicate that a minimum of 1/2" clearance should be maintained between the weep holes and the surface to which it is mounted.
- 2c Note that the inside edge of the acrylic (the drilled hole) for each weep hole shall be painted Wells Fargo Environments Red.
- 2d Outer face of aluminum letter returns to be assembled inset from provided artwork by 0.08" all around.
- 3 TRIMLESS LETTER BACK: 3/4" clear acrylic backs with rebated edge inset into formed aluminum letters. NOTE: Finished letter backs to be cut to the exact outer contour of provided artwork at specified letter height. Rebated material to form shoulder 0.08" inside letter face contour as shown on the drawing. Backs are mechanically attached to aluminum returns.
- 3a Cardinal Red translucent vinyl applied first surface. Diffuser film applied over the first surface red vinyl.
- 3b Cardinal Red translucent vinyl applied second surface.
- 4 LETTER ILLUMINATION: Letters are illuminated by white 24V LED modules, facing forward. Sign contractor responsible for determining final module layouts.
- 4a Power supply model specified by LED manufacturer mounted inside a 7" x 7" x 18" metal transformer box with shut off switch.
- 4b Flexible conduit for primary hook-up.
- 4c Low voltage secondary wiring: 2-wire (PLTC) 18 gauge supply wire.
- 4d Lockable disconnect switch and primary power to be provided to within 6'-0" of sign, by others.
- 4e See lamping diagrams provided. Lamping layouts are suggestions for adequate and even illumination of letter faces. Sign fabricator is responsible for confirming correct lamp sizes and ensuring even illumination of letter faces.
- 4f 24V LEDs attached to letter back (inside of letter) with adhesive sealant.
- 4g Conduit penetration is to be placed per LED module manufacturer diagram.
- 5 LETTER MOUNTING: Sign contractor responsible for field survey of existing conditions prior to shop drawing submittal. Shop drawings to include appropriate mechanical fasteners and anchors in shop drawings for pin mounting lettering to staging panel.
- 5a 1/4" nutserts (minimum four) with 1/4" D non-corrosive hardware to suit wall conditions. 1/4" D threaded rod with 1/4" D fender washers and nuts secured on backside of fascia.
- 5b 1/2" NPT chase nipple and coupling.
- 5c Aluminum or nylon spacers painted Wells Fargo Environments Red.
- 5d PAINTING: There are three paint supplier options as follows for all colors: AkzoNobel, Matthews Paint and Sherwin Williams. Paint specifications for each are noted above under Color and Materials.
- 5e All paint colors must be applied over color compatible basecoat, as noted under Color and Materials.

Project ID

Rev. #:

Date: 2/27/2024

Scale: NTS

Sales: J. Christensen

Designer: A. Clements

Rev. #:

Date:

Revision Note:

Missing Information

Required:

Electrical

☐ 120V ☐ 347V
☐ Other _____

Customer Approval

Signature _____

MM/DD/YYYY _____

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Wells Fargo
BE 112378
5632 S 108th St.
Hales Corners WI 53130

Sign Item

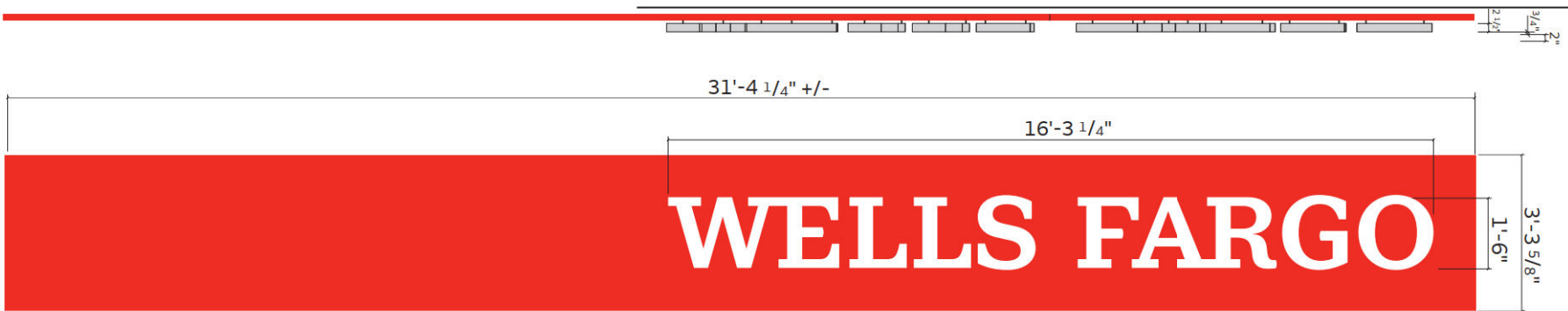
N02 - Channel Letters

N03

White channel letters (face and halo illuminated)
Model Number: WFR2-WCH-FP-FHI-H-18



These white channel letters, when staged on a red fascia panel, make up an architecturally integrated component that clearly identifies our branches in a bold and visually dynamic brand expression. The red fascia panel is a fabricated aluminum architectural staging element that physically wraps around corners, aligns and terminates at architectural features, and can be incorporated into building cladding.



FACE VIEW - WEST ELEVATION

Project ID

RK2-57383

Date: 2/27/2024

Scale: NTS

Sales: J. Christensen

Designer: A. Clements

Rev. #:

Date:

Revision Note:

Missing Information

Required:

Electrical

☐ 120V ☐ 347V

☐ Other _____

Customer Approval

Signature _____

MM/DD/YYYY _____

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Wells Fargo

BE 112378

5632 S 108th St.

Hales Corners WI 53130

Sign Item

N03 - Channel Letters



Pattison Sign Group
Powering Your Brand

520 W Summit Hill, Suite 702, Knoxville TN, 37902
(Toll Free) 1.866.635.1110 (Fax) 1.888.694.1106
www.pattisonsign.com



This sign to be installed in accordance with the requirements of Article 600 of the National Electrical Code and/or other applicable local codes. This includes proper grounding and bonding of the sign.



Fluorescent, Neon and HID lamps contain Mercury (Hg). Dispose of the lamps according to Local, Provincial, State or Federal Laws.

N03

White channel letters (face and halo illuminated)

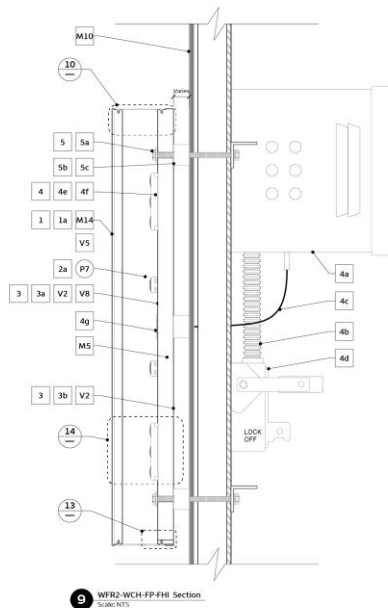
Model Number: WFR2-WCH-FP-FHI-H-18

Colors and materials

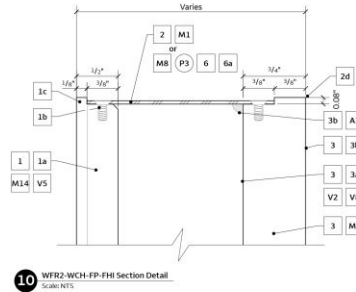
A3	Adhesive Sealant, 3M 5200 Polyurethane, Opaque White
M1	Aluminum Coil, Wieland, ATT Silver
M5	Acrylic, Plaskolite Optix, Clear
M8	Sheet Aluminum
M10	ACM, Alpolic, WNX, Wells Fargo Environments Red
M14	Acrylic, Plaskolite Optix, 2406LD, White
P1	Paint, Wells Fargo Environments Red, Satin Finish Option 1: Matthews Paint – MP99020, R189332 5V Satin V1.0 Brush and Roll Additive to be used for Field Application: #47-4445P Contact Matthews Paint regarding application instructions and warranty info prior to use Option 2: AkzoNobel – SIGN21031 GGEF-X-LV Brush and Roll Additive to be used for Field Application: #390909 Option 3: Sherwin Williams – 100679736v3 GENESIS Lustral Field application: use same product, add reducer only as needed
P3	Paint, Wells Fargo Environments Silver, Satin Finish Option 1: Matthews Paint – MP99705, R189555 5V Satin V1.0 Brush and Roll Additive to be used for Field Application: #47-4445P Contact Matthews Paint regarding application instructions and warranty info prior to use Option 2: AkzoNobel – SIGN92343 GGEF-X-LV Satin Finish Brush and Roll Additive to be used for Field Application: #390909 Option 3: Sherwin Williams – 100786136v2 GENESIS Lustral Field application: use same product, add reducer only as needed
P7	Paint, White, Satin Finish Option 1: QHF Q-Prim MP2002 Universal Bright Primer Option 2: Matthews 274535SP/01 Brilliant White Primer
V2	Translucent Vinyl, 3M 3630-53, Cardinal Red
V8	Translucent Vinyl, 3M 3630-20, White
V8	Translucent Vinyl, 3M 3735-60, Diffuser

Notes and requirements

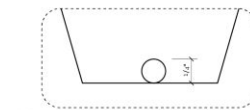
- 1 TRIMLESS LETTER FACE: Acrylic faces with rebated edge inset into formed aluminum letters. Letter bodies are to be undersized to fit over shoulder on back of routed letter face. NOTE: Finished letter faces to be cut to exact outer contour of provided artwork at specified letter height. Rebated material to form shoulder 0.111" inside letter face contour as shown on drawing. Faces are mechanically attached to aluminum returns. Placement of trimless letters shown here limited to a maximum of 150 feet from the ground.
- 1a 1/2" thick 2406LD standard white acrylic with first surface applied translucent white vinyl.
- 1b #6 x 1/4" stainless steel cut back flat head type F thread cutting screws as required. Face fasteners to be placed per diagram provided. Paint to match returns.
- 1c Visible portion of acrylic letter face is cut accurately to artwork provided.



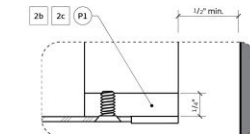
9 WFR2-WCH-FP-FHI Section
Scale: NTS



10 WFR2-WCH-FP-FHI Section Detail
Scale: NTS



12 Letter Detail: Weephole Opening
Scale: NTS



13 Letter Detail: Weephole Detail
Scale: NTS



11 WFR2-WCH-FP-FHI Section Detail: Weephole (Backside shown)
Scale: NTS

- 2 CHANNEL LETTER RETURNS: Formed using pre-finished aluminum coil product in approved silver coating color, or from aluminum (alloy 3105) painted Wells Fargo Environments Silver applied over white base coat. Seams should not be visible from ground. Thickness of returns is based on cap height of letters as follows:
16" and smaller: .050"
18" and taller: .063"
- 2a Internal surfaces to be painted matte finish white.
- 2b Minimum one 1/4" diameter weep hole per letter back. The weep holes shall be located on the bottom or bottom edge of the back surface in an area free from obstructions that would affect drainage through the opening. When a weep hole is located at the bottom edge of the back surface of a wall mounted sign or fascia panel, the opening shall be at least 1/2" from the mounting surface of the sign or the installation instructions provided with the sign shall indicate that a minimum of 1/2" clearance should be maintained between the weep holes and the surface to which it is mounted.
- 2c Note that the inside edge of the acrylic (the drilled hole) for each weep hole shall be painted Wells Fargo Environments Red.
- 2d Outer face of aluminum letter returns to be assembled inset from provided artwork by 0.08" all around.
- 3 TRIMLESS LETTER BACK: 3/4" clear acrylic backs with rebated edge inset into formed aluminum letters. NOTE: Finished letter backs to be cut to the exact outer contour of provided artwork at specified letter height. Rebated material to form shoulder 0.08" inside letter face contour as shown on the drawing. Backs are mechanically attached to aluminum returns.
- 3a Cardinal Red translucent vinyl applied first surface. Diffuser film applied over the first surface red vinyl.
- 3b Cardinal Red translucent vinyl applied second surface.
- 4 LETTER ILLUMINATION: Letters are illuminated by white 24V LED modules, facing forward. Sign contractor responsible for determining final module layouts.
- 4a Power supply model specified by LED manufacturer mounted inside a 7" x 7" x 18" metal transformer box with shut off switch.
- 4b Flexible conduit for primary hook-up.
- 4c Low voltage secondary wiring: 2-wire (PLTC) 18 gauge supply wire.
- 4d Lockable disconnect switch and primary power to be provided to within 6'-0" of sign, by others.
- 4e See lamping diagrams provided. Lamping layouts are suggestions for adequate and even illumination of letter faces. Sign fabricator is responsible for confirming correct lamp sizes and ensuring even illumination of letter faces.
- 4f 24V LEDs attached to letter back (inside of letter) with adhesive sealant.
- 4g Conduit penetration is to be placed per LED module manufacturer diagram.
- 5 LETTER MOUNTING: Sign contractor responsible for field survey of existing conditions prior to shop drawing submittal. Shop drawings to include appropriate mechanical fasteners and anchors in shop drawings for pin mounting lettering to staging panel.
- 5a 1/4" nuts (minimum four) with 1/4" D non-corrosive hardware to suit wall conditions. 1/4" D threaded rod with 1/4" D fender washers and nuts secured on backside of fascia.
- 5b 1/2" NPT chase nipple and coupling.
- 5c Aluminum or nylon spacers painted Wells Fargo Environments Red.
- 6 PAINTING: There are three paint supplier options as follows for all colors: AkzoNobel, Matthews Paint and Sherwin Williams. Paint specifications for each are noted above under Color and Materials.
- 6a All paint colors must be applied over color compatible basecoat, as noted under Color and Materials.

Project ID

Rev. #:

Date: 2/27/2024

Scale: NTS

Sales: J. Christensen

Designer: A. Clements

Rev. #:

Date:

Revision Note:

Missing Information

Required:

Electrical

- ☐ 120V ☐ 347V
☐ Other _____

Customer Approval

Signature _____

MM/DD/YYYY _____

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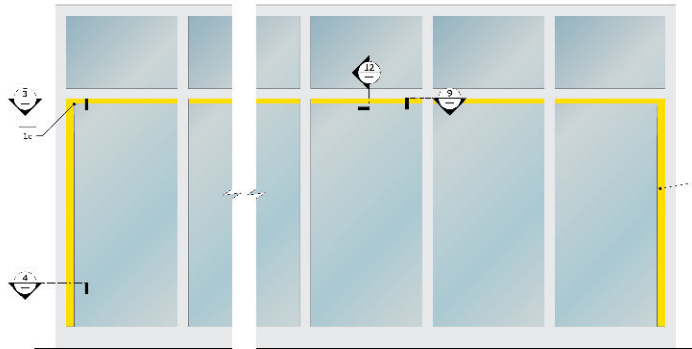
Sign Item

N03 - Channel Letters

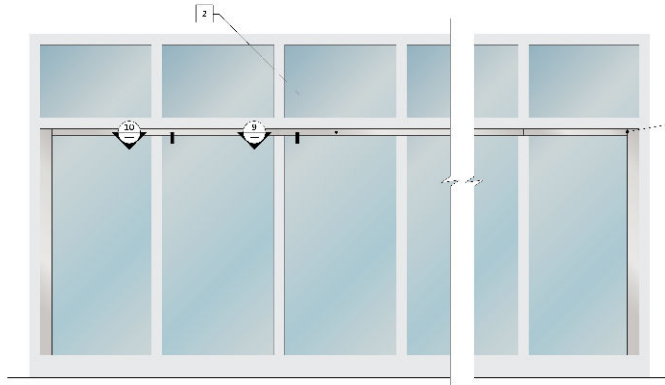
N04

Proscenium - Illuminated (EXTERIOR) Model Number: WFR2-PR-IL

*INSTALL PROSCENIUM PER SPECIFICATIONS & CONNECT TO ELECTRICAL
- SEE ELEVATIONS



2 WFR2-PR-IL Example Elevation With Mullion Mount — Exterior View



2a WFR2-PR-IL Example Elevation With Mullion Mount — Interior View

Colors and materials

- L23** ☐ LED module(s), GE/Current, Tetra Atom, 6500K, 24V
- L47** ☐ LED module(s), SloanLED Prism24 mini, 6500K White, 24V
- M5** ☐ Acrylic, Plaskolite Optix, Clear
- M8** ☐ Sheet Aluminum
- P3** ☐ Paint, Wells Fargo Environments Silver, Satin Finish
Option 1: Matthews Paint – MP99705, R189555 SV Satin V1.0
Brush and Roll Additive to be used for Field Application: #47-444SP
Contact Matthews Paint regarding application instructions and warranty info prior to use Option 2: AkzoNobel – SIGN92343
GGEF-x-Lv Satin Finish Brush and Roll Additive to be used for Field Application: #390909 Option 3: Sherwin Williams – 100786136v2
GENESIS Lustral Field application: use same product, add reducer only as needed
- P7** ☐ Paint, White, Satin Finish
Option 1: QHF Q-Prim MP2002 Universal Bright Primer Option 2: Matthews 274535SP/01 Brilliant White Primer
- V3** ☐ Translucent Vinyl, 3M 3730-4337, Wells Fargo Environments Yellow
- V8** ☐ Translucent Vinyl, 3M 3735-60, Diffuser

Notes and requirements

- 1 PROSCENIUM FACE:** 3/8" clear acrylic face with first surface applied Wells Fargo Environments Yellow vinyl. Yellow vinyl wraps all exposed edges of acrylic, step routed acrylic edges to be slightly eased to avoid vinyl from tearing. Note that yellow vinyl is to wrap front face, and two return edges. A separate piece of yellow vinyl is to be added to the inside return edge so that vinyl on face makes no more than two bends. Diffuser applied second surface.
- 1a** 3/8" clear acrylic face with step routs to mount flush to aluminum returns.
- 1b** Acrylic face fastened to aluminum returns with #4 x 1/4" long countersunk stainless steel screws as needed. Screws to be painted Wells Fargo silver to match returns.
- 1c** Vertical proscenium band to butt up against horizontal proscenium band to create vertical seam (typ. both sides)
- 2a** Mounting brackets to act as vertical and horizontal electrical chases for wiring. Power access to come from ceiling or wall. Fabricator and installer to coordinate with landlord and Wells Fargo for electrical requirements.
- 3 PROSCENIUM ILLUMINATION:** Dedicated branch circuit, 20 amp x 120 volt x 60 hz circuit to within 6'-0" of sign location, to be provided by others.
- 3a** 6500K white 24V(GE/Current Atom)/24V(SloanLED Prism24 mini) LED modules adhered to back of aluminum channel along full length.



SIGN #	RECOMMENDED SIGN	SCOPE OF WORK
N04	WFR2-PR-IL	Install new sign per specs, connect to electrical.

- 4 PROSCENIUM FABRICATION:** Brakeformed .080" thick aluminum channel with all exposed exterior surfaces painted to match Wells Fargo Environments Silver. Aluminum channel to contain LED modules for illumination and also act as a wireway from section to section. Sign contractor to conduct technical survey of sign location and provide engineered attachment to ceiling, wall, or window mullion. Sign contractor responsible for all engineering and adherence to local building and sign codes.
- 4a** 1/8" thick aluminum removable beauty cover attached with countersunk stainless steel screws.
- 4b** #10 x 1/2" long countersunk stainless steel screws for attaching beauty cover to aluminum channel.
- 5 PROSCENIUM MOUNTING:** Proscenium is to be fully supported from
Where attachment to walls or structural ceiling is not possible, proscenium can be attached to horizontal and vertical mullions. No floor penetration required. Sign contractor to provide mounting support as needed to secure mounting brackets. Installer to provide appropriate mechanical fasteners. Face of proscenium to be flush and aligned with inside back side of window mullions (i.e., not placed in between mullions).
- 5a** .080" thick brakeformed aluminum mounting bracket.
- 5b** Aluminum stud as required welded to mounting bracket.
- 5d** Toggle as required to attach mounting bracket to ceiling or wall. Attachment method to be engineered by fabricator.

Project ID

RK2-57383

Date: 2/27/2024
Scale: NTS
Sales: J. Christensen
Designer: A. Clements

Rev. #:

Date:

Revision Note:

Missing Information

Required:

Electrical

☐ 120V ☐ 347V
☐ Other _____

Customer Approval

Signature _____

MM/DD/YYYY

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Hales Corners WI 53130

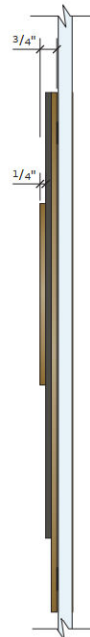
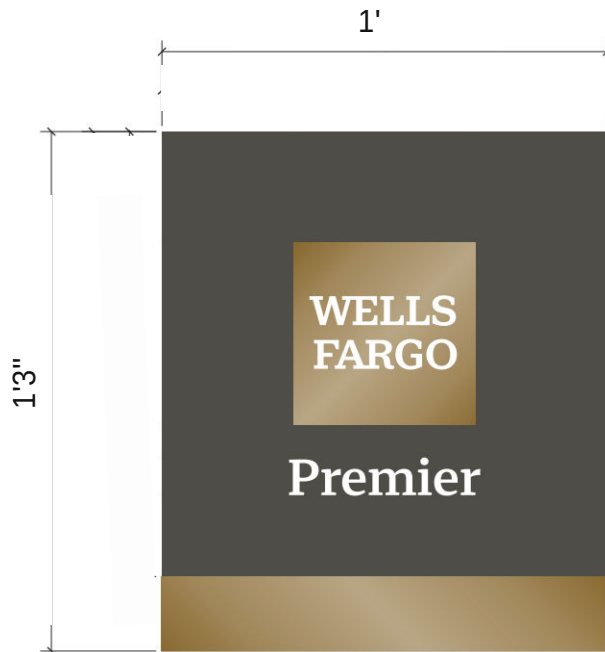
Sign Item

N04 - Proscenium

N06

Exterior Window Sign

Model Number: WFR2-PR-SBI-EWS-ST-20



Colors and materials

- D3** Wells Fargo Environments WIM Dark Gray - QSP Digital Match using Vutech H5 UV printer
- D6** Wells Fargo Environments Gray 2 - QSP Digital Match
- V10** Opaque Vinyl, 3M 7725-131, Satin Gold

Notes and requirements

- 1e** Exterior facing side of interior vinyl is 3M 7125-131 Satin Gold vinyl. Interior facing side of interior vinyl is digitally printed with WF Environments WIM Dark Gray QSP Digital Match background and line graphic in WF Environments Gray 2 QSP Digital Match. Full coverage size cut to match OA dimensions of sign on reverse side. Facing surfaces are matte laminated.

Exterior Window Sign

ONE [1] REQUIRED - MANUFACTURE & INSTALL

SIGN #	RECOMMENDED SIGN	SCOPE OF WORK
N06	WFR2-PR-SBI-EWS-ST-20	Install New sign.

Project ID

RK2-57383

Date: 2/27/2024
Scale: NTS
Sales: J. Christensen
Designer: A. Clements

Rev. #:

Date:

Revision Note:

Missing Information

Required:

Electrical

☐ 120V ☐ 347V
☐ Other _____

Customer Approval

Signature _____

MM/DD/YYYY

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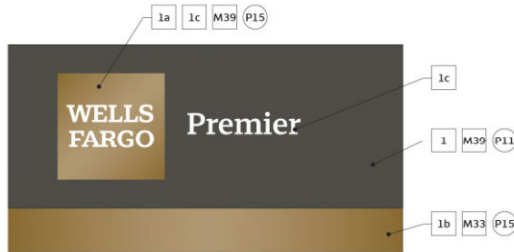
Sign Item

N06 - Premier Sign

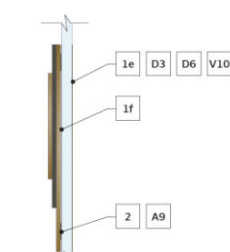
N06

Exterior Window Sign

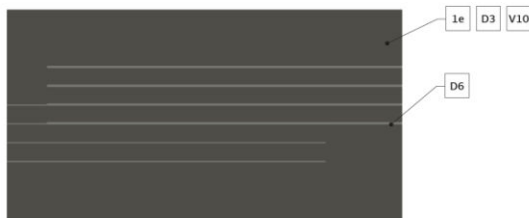
Model Number: WFR2-PR-SBI-EWS-ST-20



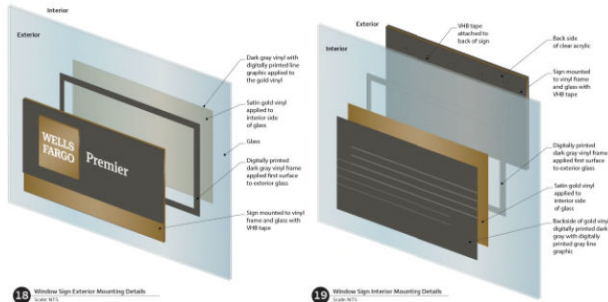
13 WFR2-PR-SBI-EWS-H — Exterior Elevation
Scale: NTS



14 Side View
Scale: NTS



15 WFR2-PR-SBI-EWS-H — Interior Elevation
Scale: NTS



16 Window Sign Exterior Mounting Details
Scale: NTS

17 Window Sign Interior Mounting Details
Scale: NTS

Colors and materials

- A9** VHB Adhesive Tape, 3M 4951
- D3** Wells Fargo Environments WIM Dark Gray - QSP Digital Match using Vutech H5 UV printer
- D6** Wells Fargo Environments Gray 2 - QSP Digital Match
- M33** Clear Cast Acrylic Chemcast
- M39** White Opaque Acrylic Chemcast 7508, White
- P11** Paint, Wells Fargo Environments WIM Dark Gray
Option 1: Matthews Paint—MP104363 R204672, SV Satin V1.0 Brush and Roll Additive to be used for Field Application: #47-444SP Contact Matthews Paint regarding application instructions and warranty info prior to use Option 2: Akzo Nobel—SIGN81049, GGEF-X-LV, Satin Brush and Roll Additive to be used for Field Application: #390909 Option 3: Sherwin Williams—101654058 GENESIS Lustral Field application: use same product, add reducer only as needed
- P15** Paint, Wells Fargo Environments WIM Gold
Option 1: Matthews Paint—MP38113, R203199, SV Satin V1.1 Brush and Roll Additive to be used for Field Application: #47-444SP Contact Matthews Paint regarding application instructions and warranty info prior to use Option 2: AkzoNobel—SIGN92460, GGEF-X-LV, Satin Brush and Roll Additive to be used for Field Application: #390909 Option 3: Sherwin Williams—101732217 GENESIS Lustral Field application: use same product, add reducer only as needed
- V10** Opaque Vinyl, 3M 7725-131, Satin Gold

Notes and requirements

- 1** 1/4" thick white acrylic panel. Face and returns painted Wells Fargo Environments WIM Dark Gray with routed Premier letters. Laminated to acrylic face behind.
- 1a** 1/4" thick white acrylic logo square painted Wells Fargo Environments WIM Gold. Wells Fargo letters to be routed. Laminated to acrylic face behind.
- 1b** 1/4" clear acrylic back panel face and returns painted Wells Fargo Environments WIM Dark Gray and face and returns painted Wells Fargo Environments WIM Gold. Backside is not painted.
- 1c** Premier and Wells Fargo letters routed .006" deep into the sign. Routed letters must have smooth surface free of tool marks. Routing process: use carbide single-lip engraving cutter (bit), the speed feeds and machine stepover (toolpath tweaks to reduce the appearance of the engraved lines) are generally adjusted depending on type of machine and workholding methods utilized.
- 1e** Exterior facing side of interior vinyl is 3M 7125-131 Satin Gold vinyl. Interior facing side of interior vinyl is digitally printed with WF Environments WIM Dark Gray QSP Digital Match background and line graphic in WF Environments Gray 2 QSP Digital Match. Full coverage size cut to match OA dimensions of sign on reverse side. Facing surfaces are matte laminated.
- 1f** Digitally printed dark gray vinyl frame applied to exterior side of glass.
- 2** 3M VHB tape 4951, 1" wide.

Colors and materials

- A9** VHB Adhesive Tape, 3M 4951
- D3** Wells Fargo Environments WIM Dark Gray - QSP Digital Match using Vutech H5 UV printer
- D6** Wells Fargo Environments Gray 2 - QSP Digital Match
- M33** Clear Cast Acrylic Chemcast
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- V10** Opaque Vinyl, 3M 7725-131, Satin Gold
- V13** Opaque Vinyl, 3M IJ180-10, White Substrate

Notes and requirements

- 1a** 1/4" thick white acrylic logo square painted Wells Fargo Environments WIM Gold. Wells Fargo letters to be routed. Laminated to acrylic face behind.
- 1b** 1/4" clear acrylic back panel face and returns painted Wells Fargo Environments WIM Dark Gray and face and returns painted Wells Fargo Environments WIM Gold. Backside is not painted.
- 1c** Premier and Wells Fargo letters routed .006" deep into the sign. Routed letters must have smooth surface free of tool marks. Routing process: use carbide single-lip engraving cutter (bit), the speed feeds and machine stepover (toolpath tweaks to reduce the appearance of the engraved lines) are generally adjusted depending on type of machine and workholding methods utilized.
- 1e** Exterior facing side of interior vinyl is 3M 7125-131 Satin Gold vinyl. Interior facing side of interior vinyl is digitally printed with WF Environments WIM Dark Gray QSP Digital Match background and line graphic in WF Environments Gray 2 QSP Digital Match. Full coverage size cut to match OA dimensions of sign on reverse side. Facing surfaces are matte laminated.
- 1f** Digitally printed dark gray vinyl frame applied to exterior side of glass.
- 2** 3M VHB tape 4951, 1" wide.

Project ID

RK2-57383

Date: 2/27/2024

Scale: NTS

Sales: J. Christensen

Designer: A. Clements

Rev. #:

Date:

Revision Note:

Missing Information

Required:

Electrical

- ☐ 120V ☐ 347V
- ☐ Other _____

Customer Approval

Signature _____

MM/DD/YYYY

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Sign Item

N06 - Premier Sign